

2201 GOODWIN NECK ROAD GRAFTON VIRGINIA 23692

December 29, 2006

## **Certified Mail**

Director Air Enforcement
Office of Regulatory Enforcement
U.S. Environmental Protection Agency
Mail Code 2242-A, Ariel Rios Building
1200 Pennsylvania Avenue, NW
Washington, D.C. 20460-0001

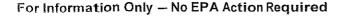
Re:

Northern District of Indiana, Hammond Division

Civil action No. 2:96 CV 095 RL

Giant Yorktown Refinery

Paragraph 15: Annual Heater and Boiler Update and Schedule for Installation of NOx Controls



Dear Madam or Sir:

Attached please find the **2006 Annual Heater and Boiler Update** for the Giant Yorktown Refinery. Paragraph 15.H.iii of the above captioned Consent Decree (as amended) requires that Giant submit a report to EPA updating information on NOx controls for heaters and boilers.

The attached report also includes a schedule (as required by Paragraph 15.D.ii) for installation of controls on the heaters and boilers to be controlled under Paragraph 15.D.i.

Should you have any questions regarding this information, please contact Peter G. Buckman at (757) 898-9673.

Sincerely,

David C. Pavlich Manager, HSE

Peter Broken A.

**Attachment** 

Director, Air Enforcement Division
U.S. Environmental Protection Agency
c/o MATRIX Environmental & Geotechnical Services
120 Eagle Rock Ave. (2<sup>nd</sup> Floor)
East Hanover, NJ 07936

via Certified Mail

Ms. Jane A. Workman Tidewater Regional Office Department of Environmental Quality 5636 Southern Boulevard Virginia Beach, Virginia 23462

via Certified Mail

David Kirby Giant Industries, Inc. 23733 N. Scottsdale Rd. Scottsdale, AZ 85255 via USPS

Bruce Augustine USEPA, Region 3 Air Protection Division (3APOO) 1650 Arch Street Philadelphia, PA 19103 via Certified Mail

## Giant Yorktown Refinery Annual Heater and Boiler Update Report 2006 (15.H.iii) and Schedule of Installation of Controls (15.D.ii)

Listing of Heaters and Boilers >40 mmbtufhr Firing Capacity The following information is provided according to Paragraphs 15 .D.ii and 15.H.iii of the consent decree.

le/bo not	90			Estimated Annual	NOx Emissions	(see note 4)	(tons)	20				34		24	20			186		
Annual emissions of remaining helbo not	anticipated to be controlled	12		1) 1) 2)	Basis for   NC	Estimate	(see note 2)	25	L)			ii.			Ш	EF T		Sum (tons):		
Annual emiss		(e)		Fstimated Actual	NOx Emission	Rate	(lb/mmbta)		0.10			0,10		0.10	0.10	0.10				
ni perbo in	ements of 15.D	(p)		Course to Be		notes 3 and 5)	(mmbti/hr)	(HEIDWIN)		137.5	137.5		79					354	37.9	33.3
ampoetration that	(a)-(c) meet requir	(P)			William Control	DUILCE MANITURE	THING DOIC	(minorini)	311	137.5	137.5	97	79	79	20	44		935		
	For each helito expected to have controls installed in 2007 as Additional neitous expected to have controls of 15.D	3	7	<del></del>		NOx Controls expected to source maximum	Be installed in Future?	(V/V)	z	>	<u> </u>	Z	<b>&gt;</b>	2	2	Z		Sum (mmbtufhr):	Percent Controls (%):	Reg'd Percent Cotris (%):
	d in 2007 as Add		(a)		<del></del>	Basis for NO	Estimate	(see note 2)											•	ž
	controts installe	HH	( <u>Q</u>		Ž	Emission	Rate	(lb/mmbtu)												
	ected to have o	per 15.E	(h)		Control	Technology	Installed	(see note 1)												
consent decree.	or each he/be exp		(1/	(0)	NOv Controls		7	(N/2)	14	2	<b>-</b>	Z	Z	<u></u>	Z	z	z			
15.H.III of the	en la servició de la composição de la co		130 60	e e	- Carrier	Basis for		(see note 2)												urners
ıs 15 .D.ii and	7.00	A Company of	Sady Installed	(8)	Š	NOX	Rate	(Ib/mmblu)	,											ultra fow NOx f
ng Capacity g to Paragraph			For each he/bo controls already installed as yell for	(3)		Control	Controls   rectificating		(1000,000)											ULNB = current generation ultra law NOx burners
mmbtu/hr Firl ded according			For each he/	(e)		Š	Controls	(VAN)	(1)14	z	z	z	z	Z	z	z	z			ULNB = curre
Boilers >40 ion is provi										CRUDE	UTIL	UTIL	COKER	ULTRA	CRUDE	ULTRA	ULTRA			(1)
Listing of Heaters and Boilers≻40 mmbtufhr Firling Capacify The following information is provided according to Paragraphs 15 .D.ii and 15.H.iii of the consent deciree.								Source		B-101 (Crude Furnace)	BOILERS 1	BOILERS 2	RA-104 (DCI)	E. 102 (	R-102 (Vacuum Furnace)	F-303 (Ultra)	F-101 (DDU)	The state of the s		Notes:

ULNB = current generation ultra low NOx burners MGB = next generation ultra low NOx burners SCR = selective calcitylic reduction Others = other control technology 3 Notes:

SD = permanent shutdown

CEM = continuous emission monitor  $\overline{2}$ 

EF = AP-42 emission factor ST = stack test

Must be at least 33.3% of total capacity of units rated at >40 mmbtuffn (see paragraph 15.D.i).
Emissions estimation based on actual firing rates from 1999.
As per CD Paragraph 15.D ii heaterfooliers scheduled to be controlled utilizing ULNB.
Boiler 2 scheduled for controls in 2008.